

HUSQVARNA OUTDOOR PRODUCTS ITALIA

PNC	Type/ Prefix/ nd	Model	Brand
953900794	01	B 347 BX	PARTNER

Number of Pages 1 of 5

Factory: IIQ - Valmadrera	Product Group: OP 93
Publication Number: MIPL2006_V500000002	Petrol Portable
Publication Date: 12/12/06	Sub Group 9433

FIGURE 1

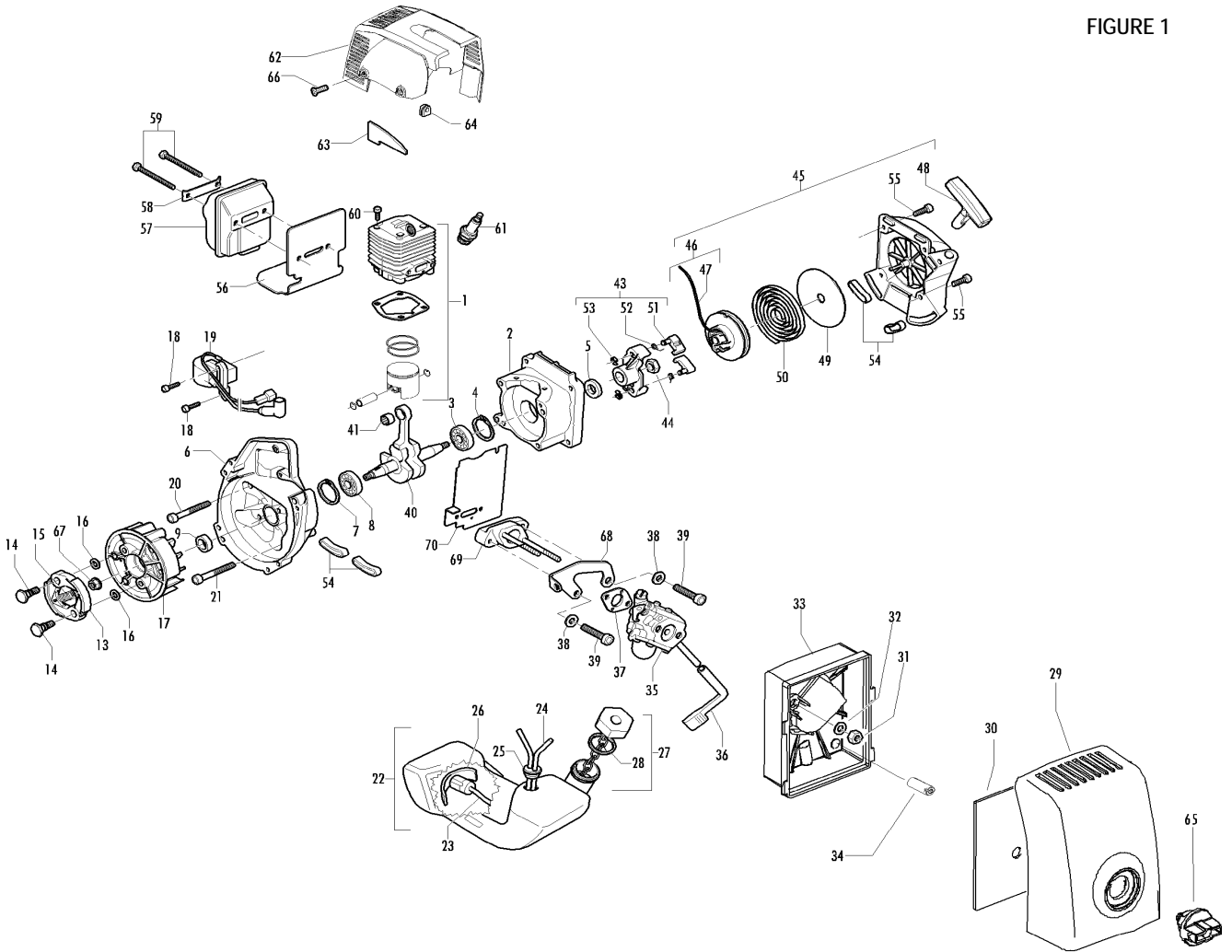


FIGURE 3

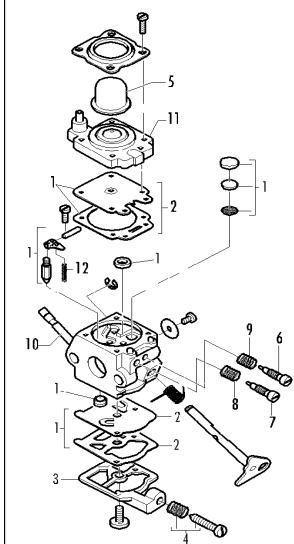


FIGURE 4

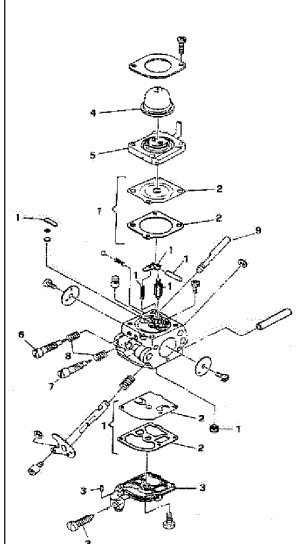
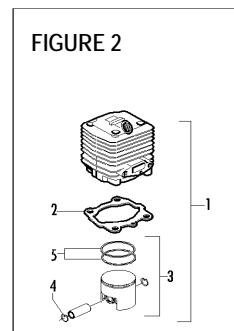


FIGURE 2



Item	P/N McC	P/N ELX	Qty	DESCRIPTION
FIGURE 1				
1	FIGURE 2			
2	247936	538247936	1	crankcase kit (starter)
3	• 235900	538235900	1	ball bearing 6002(15/32/9)
4	• 235899	538235899	1	seeger
C 5	• 228872	538228872	1	seal 13-32-5 (S7)
6	247935	538247935	1	crankcase kit (Flywheel)
7	• 235899	538235899	1	seeger ring
8	• 235900	538235900	1	ball bearing 6002(15/32/9)
C 9	• 228872	538228872	1	seal 13-32-5 (S7)
B 13	247937	538247937	1	clutch assy
14	• 241269	538241269	2	pin
C 15	• 241270	538241270	1	clutch spring
16	• 236956	538236956	2	washer
17	242673	538242673	1	flywheel
18	235806	538235806	2	screw M5x20
C 19	241298	538241298	1	ignition coil
20	235808	538235808	2	screw M5x50
21	235804	538235804	2	screw M5x30
C 22	241541	538241541	1	tank mix assy
B 23	• 229809	538229809	1	hose fuel mm245
B 24	• 229743	538229743	1	hose fuel 150mm
C 25	• 235675	538235675	1	fuel tank grommet
A 26	240452	538240452	1	pick up fuel
B 27	236563	538236563	1	fuel cap ass'y
A 28	• 236564	538236564	1	cap gasket
29	243743	538243743	1	air filter cover
B 30	243764	538243764	1	air filter
31	235642	538235642	1	nut M5
32	235248	538235348	1	washer
33	249579	538049579	1	air filter box
A 34	227143	538227143	1	spacer
C 35	FIGURES 3,4			
36	227255	538227255	1	choke knob
A 37	227692	538227692	1	gasket
38	235248	538235248	2	washer
39	235803	538235803	2	screw M5x25
40	241266	538241266	1	crankshaft assy
C 41	• 235742	538235742	1	needle bearing Ø 9x14x12
43	242800	538242800	1	starter pawl ass'y
44	235218	538235218	1	nut M8
C 45	242808	538242808	1	starter assy
B 46	• 249163	538249163	1	pulley/rope
A 47	•• 227703	538227703	1	rope
48	• 240884	538240884	1	starter handle
49	• 227467	538227467	1	spring shield
B 50	• 227300	538227300	1	rewind spring
B 51	• 241781	538241781	2	pawl
52	• 241782	538241782	2	spring shield
B 53	• 111088	538111088	2	snap ring
54	241248	538241248	4	fuel tank grommet
55	236527	538236527	4	screw M6x16
C 56	241280	538241280	1	muffler gasket
C 57	241432	538241432	1	muffler assy
58	• 227236	538227236	1	clamp
59	• 227274	538227274	2	screw M5x60

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
60	227565	538227565	4	screw M5x25
A 61	92879	538092879	1	spark plug RDJ8J
62	243742	538243742	1	engine cover
63	243854	538243854	2	engine cover gasket
64	236322	538236322	1	grommet
65	243765	538243765	1	knob
66	243768	538243768	2	screw M5x10 + washer
67	235218	538235218	1	nut M8
68	243585	538243585	1	plate
C 69	241434	538241434	1	carb spacer
C 70	241428	538241428	1	intake gasket

FIGURE 2				
C 1	247942	538247942	1	cylinder/piston kit 34cc
B 2	• 227286	538227286	1	gasket
C 3	• 235799	538235799	1	piston kit 34cc
4	• 235008	538235008	2	ring snap int
B 5	• 235677	538235677	2	piston ring

FIGURE 3				
C -	242949	538242949	1	carb. Walbro WT 694
B 1	• 229198	538229198	1	K repair kit
A 2	•• 229191	538229191	1	gasket + diaph. Kit
3	• 237480	538237480	1	pump cover
4	• 237481	538237481	1	idle screw kit
C 5	• 225834	538225834	1	primer bulb
6	• 246540	538246540	1	needle screw H
7	• 246541	538246541	1	needle screw L
8	• 229927	538229927	1	spring needle
9	• 229601	538229601	1	spring needle
10	• 225962	538225962	1	choke shaft
C 11	• 246949	538246949	1	primer bulb support
C 12	• 246950	538246950	1	spring

FIGURE 4				
C -	-	-	-	carb. Zama C1Q M41
B 1	226226	538226226	1	repair kit
A 2	• 226227	538226227	1	gasket + diaph. Kit
3	246945	538246945	1	pump cover
4	246946	538246946	1	primer bulb
C 5	246947	538246947	1	primer bulb support
6	226228	538226228	1	needle screw H
7	226229	538226229	1	needle screw L
8	226230	538226230	2	spring needle
9	246948	538246948	1	choke shaft

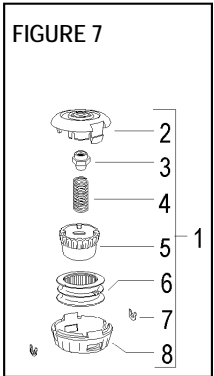
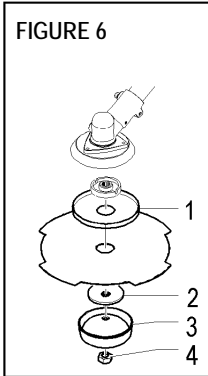
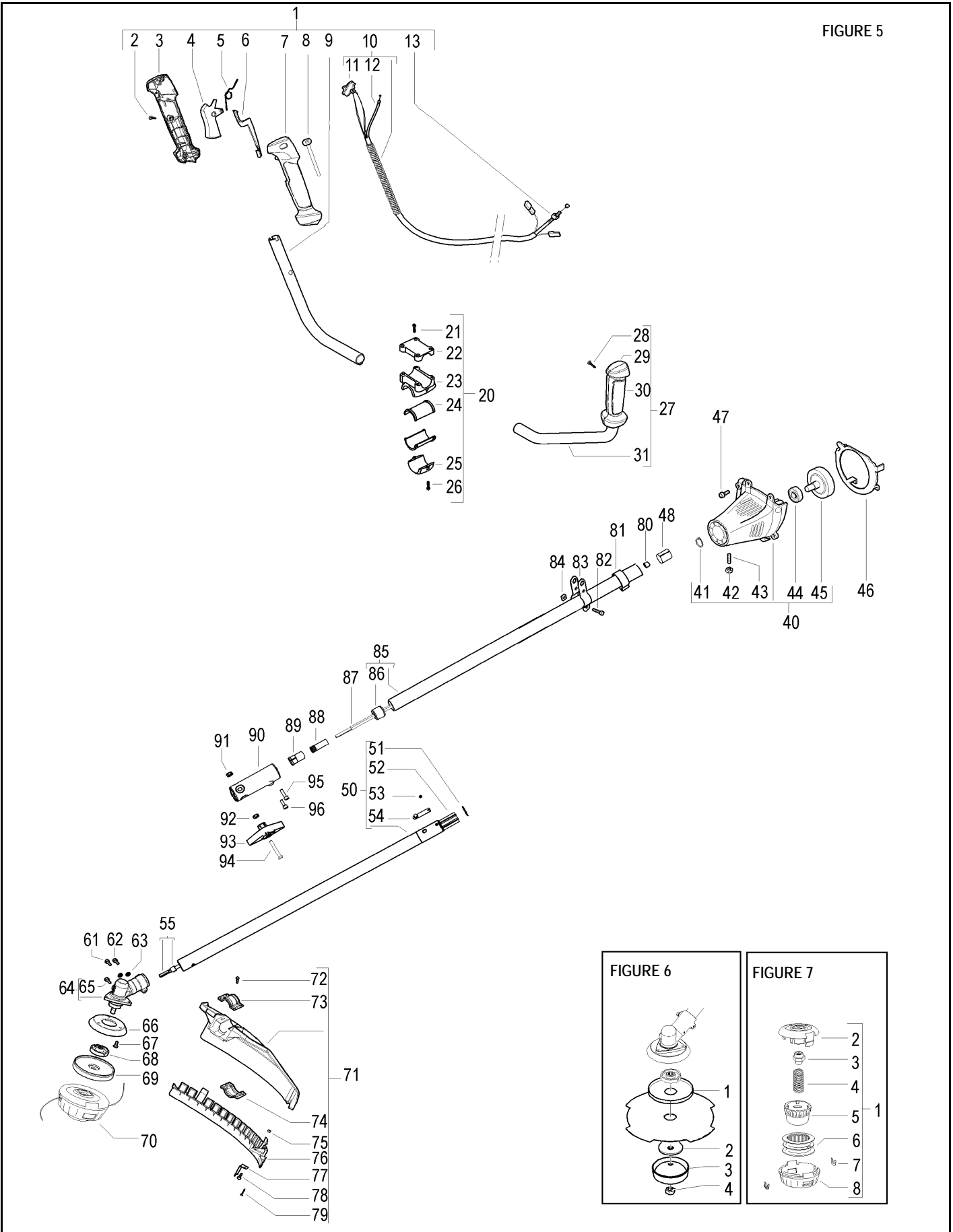
A=ALTA ROTAZIONE
 B=MEDIA ROTAZIONE
 C=ALTA ROTAZIONE
 NUOVI CODICI

A=HIGH MOVING
 B=MEDIUM MOVING
 C=SLOW MOVING
 NEW P. NUMBERS

A=HAUTE DEMANDE
 B=MOYENNE DEMANDE
 C=BASSE DEMANDE
 NOUVELLES REFERENCES

A=GROBE NACHFRAGE
 B=MITTELMAESSIGE
 C=WENIGE NACHFRAGE
 NEU CODEX

FIGURE 5



Item	P/N McC	P/N ELX	Qty	DESCRIPTION
FIGURE 5				
1	243563	538243563	1	right handle assy
2	• 240862	538240862	3	screw 4x18
3	• 242533	538242533	1	right handle (right half)
4	• 242537	538242537	1	throttle trigger
5	• 242540	538242540	1	trigger spring
6	• 242538	538242538	1	safety lever
7	• 242534	538242534	1	right handle (left half)
8	• 242539	538242539	1	throttle advance
9	• 242605	538242605	1	right handle bar
C 10	• 243566	538243566	1	wires assy
11	•• 242439	538242439	1	switch
C 12	•• 243569	538243569	1	throttle cable
13	• 235912	538235912	1	nut M6
20	243428	538243428	1	handle clamp assy
21	• 229077	538229077	2	screw M5x18
22	• 242200	538242200	1	upper clamp
23	• 243082	538243082	1	handle clamp
24	• 241684	538241684	2	d .25 adapter
25	• 242900	538242900	1	lower clamp
26	• 235803	538235803	4	screw M5x25
27	242613	538242613	1	left handle assy
28	• 240862	538240862	2	screw 4x18
29	• 242536	538242536	1	left handle (right half)
30	• 242535	538242535	1	left handle (left half)
31	• 242606	538242606	1	left handle bar
40	243575	538243575	1	mount ass'y
41	• 236378	538236378	1	snap ring
42	• 241624	538241624	1	nut M8
43	• 243576	538243576	1	headless screw M8x35
44	• 235918	538235918	1	ball bearing
45	• 243572	538243572	1	clutch drum
46	242398	538242398	1	diaphragm
47	235806	538235806	4	screw M5x20
48	243584	538243584	1	reinforcement
50	249721	538249721	1	lower shaft assy
51	• 242831	538242831	2	shaft guide retainer ring
52	• 243206	538243206	1	shaft guide
53	• 243396	538243396	1	rivet
54	• 243395	538243395	1	button
55	243211	538243211	1	shaft + retainer
61	235802	538235802	1	screw M5x14
62	235803	538235803	1	screw M5x25
63	236529	538236529	2	spli washer
64	242728	538242728	1	gaer box
65	• 240151	538240151	1	screw M8x10
66	242729	538242729	1	flange adapter
67	240688	538240688	3	screw M5 and washer
A 68	242815	538242815	1	flange
B 69	242823	538242823	1	spacer
A 70	FIGURE 7			

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
B 71	249155	538249155	1	guard ass'y
72	• 227563	538227563	2	screw M5x16
73	• 242629	538242629	1	upper clamp
74	• 242752	538242752	1	lower clamp
75	• 229208	538229208	2	nut
B 76	• 242644	538242644	1	guard extension
77	• 241973	538241973	1	line cutter
78	• 227563	538227563	2	screw M5x16
79	• 240862	538240862	1	screw M5x14
80	243290	538243290	1	shaft retainer ring
81	229850	538229850	2	cable retain
82	235911	538235911	2	screw M6x12
83	228152	538228152	2	half hook, d.25
84	236642	538236642	2	nut M6
85	243156	538243156	1	upper shaft assy
86	• 228192	538228192	3	bushing assy
87	243178	538243178	1	shaft
88	11248	538011248	1	bushing
89	11249	538011249	1	shaft joint
90	243180	538243180	1	joint
91	228926	538228926	1	self locking nut M6
92	235912	538235912	1	nut M6
93	502203802	502203802	1	knob
94	242146	538242146	1	screw M6x40
95	229077	538229077	1	screw M5x18
96	236381	538236381	1	screw M5x10

FIGURE 6				
B 1	241155	538241155	1	flange
A 2	241006	538241006	1	plate blade
A 3	236596	538236596	1	cup
A 4	240481	538240481	1	nut

FIGURE 7				
A 1	531025001	531025001	1	P 25 trimmer head
2	• 537419302	537419302	1	body
3	• 537338901	537338901	1	adapter T25
C 4	• 537338801	537338801	1	spring T25
C 5	• 537419601	537419601	1	knob
C 6	• 537419501	537419501	1	spool (without line)
C 7	• 537419701	537419701	2	bushing
8	• 537419401	537419401	1	cover

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